Classification of the industrial sewing machine

- Mark (class) of classification of the stitch type based on JIS L0120: ( ) 6 classes
- Mark of large classification (stitch style) of classification of the industrial sewing machine based on JIS B9070: ( ) 8 classes ⇒ medium classification (application), small classification (shape of machine bed)

- **Hand stitching**
  - (200)
  - (S):
  - Special sewing
    - General hand stitching .. Hand stitching sewing machine
    - Special hand stitching .. Wrapped-around button sewing machine

- **Lockstitch**
  - (300)
  - (L):
    - General lockstitch .. 1-needle, and 2-needle sewing machines
    - Zigzag stitching .. Zigzag stitching machine, and embroidering sewing machines
    - Blind stitching .. Blind stitching machine
    - Special lockstitch .. Buttonholing, bartacking and button sewing machines

- **Chainstitch**
  - (100)
  - (C):
    - General chainstitch .. Blind stitching and basting
    - Chainstitch blind stitching .. Chainstitch blind stitching machine
    - Special single chainstitch .. Chainstitch button sewing machine

- **Double chainstitch**
  - (400)
  - (D):
    - General double chainstitch .. 1-needle to multi-needle sewing machine
    - Zigzag stitch .. Zigzag sewing machine
    - Special double chainstitch .. Eyelet buttonholing machine
    - Compound stitch .. Safety stitch machine (interlock machine)

- **Over-edge chainstitch**
  - (500)
  - (E):
    - Various overlock sewing machines

- **Covering chainstitch**
  - (600)
  - (F):
    - 2-needle, 3-needle and 4-needle sewing machines

- **Welding**
  - (W)
  - Bonding:
    - The work to be processed is welded or bonded as a substitute for seams.